



Case studies
LEAR CORPORATION



Lear Corporation is one of the largest supplier of automotive components and internal systems in the world. **Lear Corporation Italia** has chosen CASSIOLI for design and deployment of a car seats **assembly line** located at Melfi (following the previous installations at Caivano, Cassino, Cergy, Courbouton, Grugliasco, Lagny, Termini Imerese, Trnava). The plant is composed of two tack-time lines for assembling front and rear seats. An interoperable automated warehouse allows for synchronizing the two manufacturing flows. The whole system is characterized by a high automation level and integration among different plants, such as antropomorphic robots and the **automated warehouse**. The particular plant engineering solution adopted allows the company to produce one just-in-time, front/rear seat combination every 47 seconds.



Casi di studio Cassioli Group
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